

Technical Data Sheet

PVC Suspension Resins PVC-5385

This is a medium molecular weight general purpose vinyl suspension resin. PVC-5385 is designed for pipe, siding, window lineals and other general rigid extrusion applications where consistent particle size distribution, and low contamination, and residual VCM levels are important. This resin has good color and thermal stability.

Item	Test Method	Typical Properties
ASTM Cell Classification	ASTM D1755	GP4-16200
Inherent Viscosity	ABR-10A	0.90 +/- 0.02
Relative Viscosity		2.19
"K" Value	DIN 53726	65
Bulk Density, lbs/ft ³	ABR-2A	>33.7
gms/cm ³		>0.540
Volatiles, %	ABR-1A	<0.35
Residual Vinyl Chloride Monomer, ppm	ABGC-26	<2.0 (Potable Water) <5.0 (Profile Extrusion)
Hunter Lab Color 'L'	ABR-7A	>97.0
'a'		<0.5
'b'		<2.8
Particle Size Distribution	ABR-3A	
Percent retained on 40 mesh		<0.1
200 mesh		<8.0
Pan		<2.5

Approved 11.25.2013 Rev. 5

IMPORTANT: The technical data herein is believed to be accurate. It is offered for your consideration, investigation and verification. These values and sets of properties are based upon laboratory work with small scale equipment and do not necessarily indicate end product performance. Full scale testing and end product use and performance are the responsibility of the Buyer. Buyer assumes all risk of use, storage and handling of the product. NO WARRANTY, EXPRESSED OR IMPLIED, IS MADE INCLUDING, BUT NOT LIMITED TO, IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE. Nothing contained herein shall be construed as a license to operate under, or recommendation to infringe, any patents. "Value" may not be construed as product specifications.